

Developmental History of a New Family of Subscale, Convertible, High Performance UAVs

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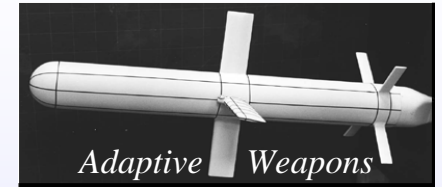
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Technical University of Delft
Netherlands



*Micro Aerial Vehicles -- Unmet Technological requirements
Schloß Elmau, Germany 22 - 24 September 2003*

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Outline



1989 - '96 Enabling Materials and Experience

1994 - '97 The First DoD MAV

1998 - '00 DARPA's MOUT MAVs

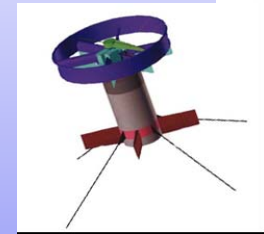
2001 - '03 Convertible Military MiAVs

2003 X/YQ-138 Handoff to Industry

Kolbri



LuMAV



*XQ-138
Launch*



YQ-138 Weapon Firing



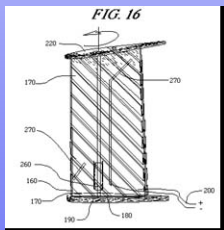
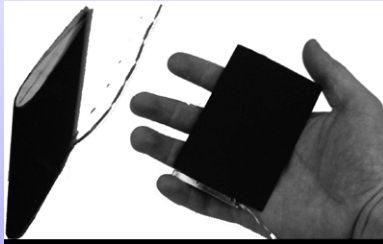
1989 - '96 Enabling Materials and Experience



USAF commissions 1st DAP missile fin study

1st torque-plate rotor built ($\pm 5^\circ$ static deflections)

1st prototype
pitch-active
missile fin
($\pm 5^\circ$ static deflections)



1989

1st twist-active adaptive wing built & bench tested
($\pm 0.8^\circ$ static twist deflections)

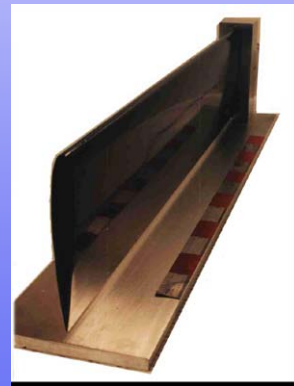
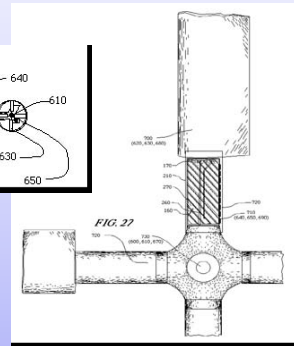
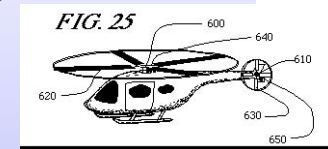
1990

1991

GD licenses
DAP technology

1992

1993

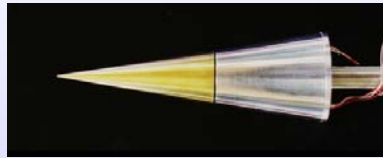


Directional Attachment invented to generate twist deflections in aerodynamic surfaces

1989 - '96 *Enabling Materials and Experience*



Gamara, the first helicopter to use adaptive materials for all flight control



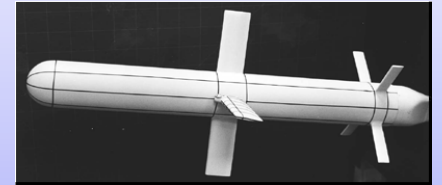
1996

Adaptive gravity weapons



Piezoceramic lamina hardening techniques invented for Barrel Launched Adaptive Munition (BLAM) program

Adaptive TOW-2B



1995



NSF sponsors UAV & DAP rotor work

1994



DAP torque-plate rotor demonstrates $\pm 8^\circ$ static and dynamic deflections at up to 2.5/rev on Froude & Mach scaled rotors
Mothra, the first aircraft to use adaptive materials for all flight control

1994 - '97 *The First DoD MAV*

Kolibri

High voltage tether

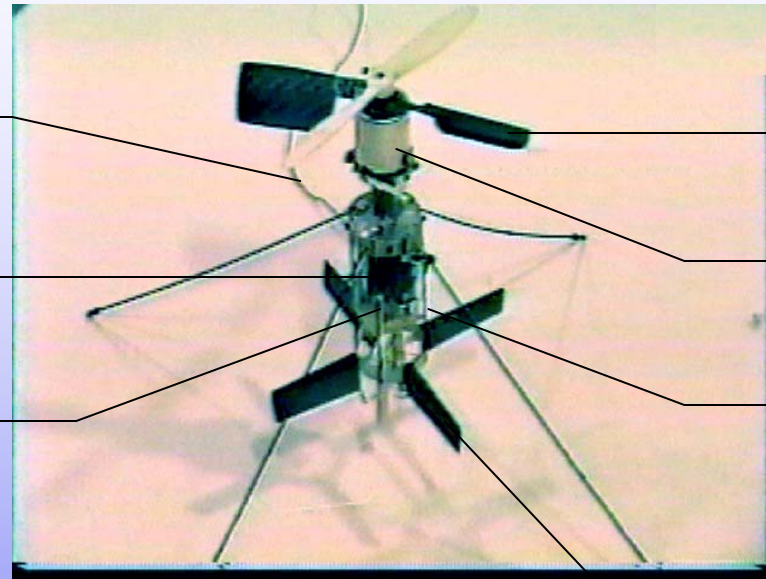
CCD camera

Piezoelectric gyros

Counterrotating rotor

High voltage rare-earth electric motor

Graphite truss



Piezoelectric stabilators



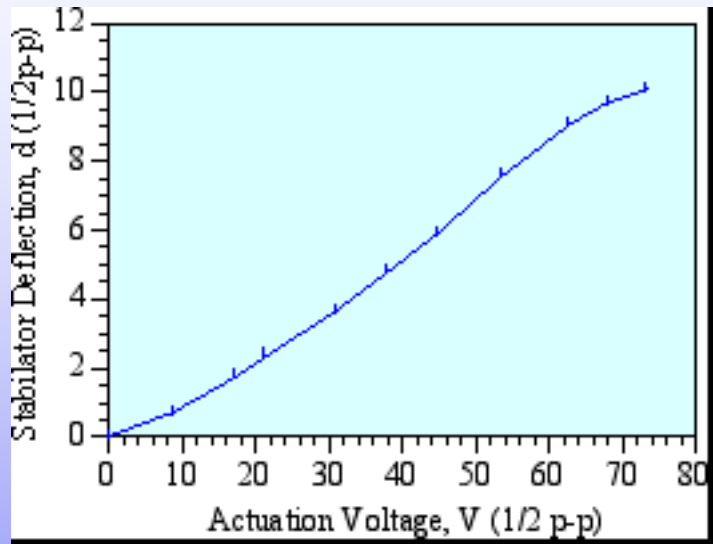
1st Flight September 1997

**Kolibri Airborne
Camera View**

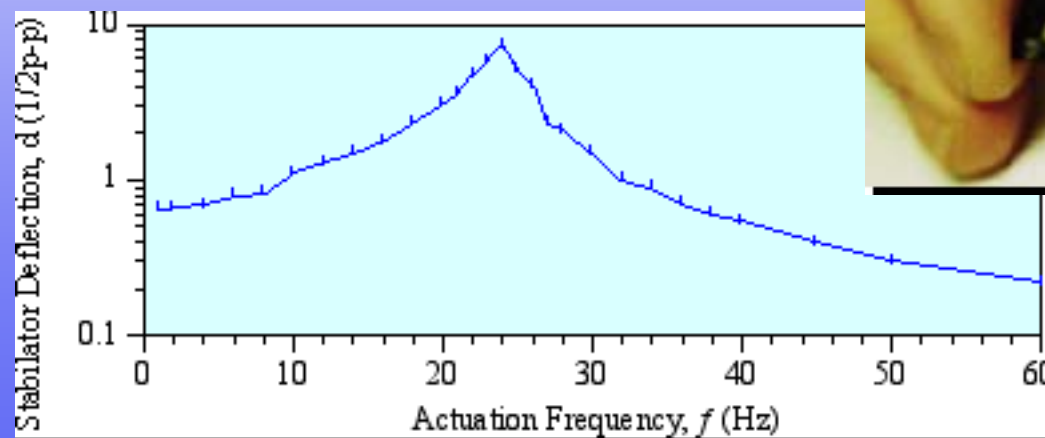


1994 - '97 The First DoD MAV

Enabling Technology: *High Speed Piezoelectric Stabilators*



- first natural frequency in pitch: 23 Hz
- pitch corner frequency: 47 Hz
- max power consumption: 14 mW
- max. static deflections: $\pm 11^\circ$
- total mass 5.2g
- actuator mass: 380 mg



1998 - 2000 DARPA's MOUT MAVs

Mission Challenge: reconnaissance in urban and subcanopy environments

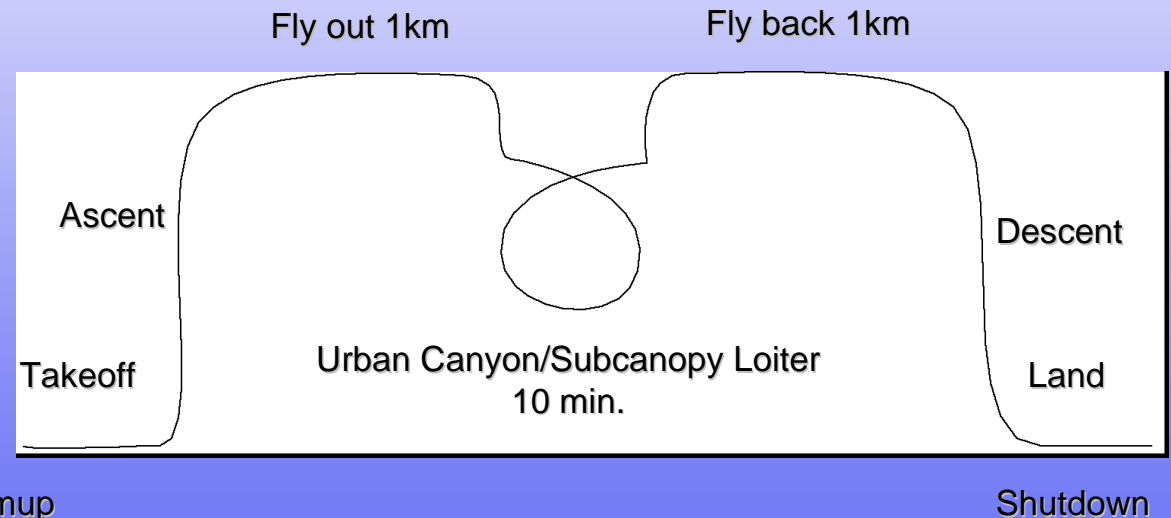
"Military Operations in Urban Terrain is one of the top priorities for the DoD."

-Lt. Gen. Bruce Knutson, USMC Nov. 1999

Mission Specification:

- Max. 6" (15cm) dia. rotor
- Max. Range: 1km
- Max. Endurance: 20 min.
- All weather capable
- 15g wall strike
- T/O distance: n/a
- Max flight speed: 30 mph (48kph)
- Com link: RF
- Flight modes: 1st, 3rd person
- Sensor: B/W 0.1 lux

Mission Profile:



1998 - 2000 DARPA's MOUT MAVs

Motivation:

"2/3 of eligible targets in the Balkans went undetected, let alone unengaged because of our reconnaissance deficiencies."

-Lt. Gen. Bruce Knutson, USMC Nov. 1999



Current UAVs offer monocular situational awareness with only one general view -- from above.



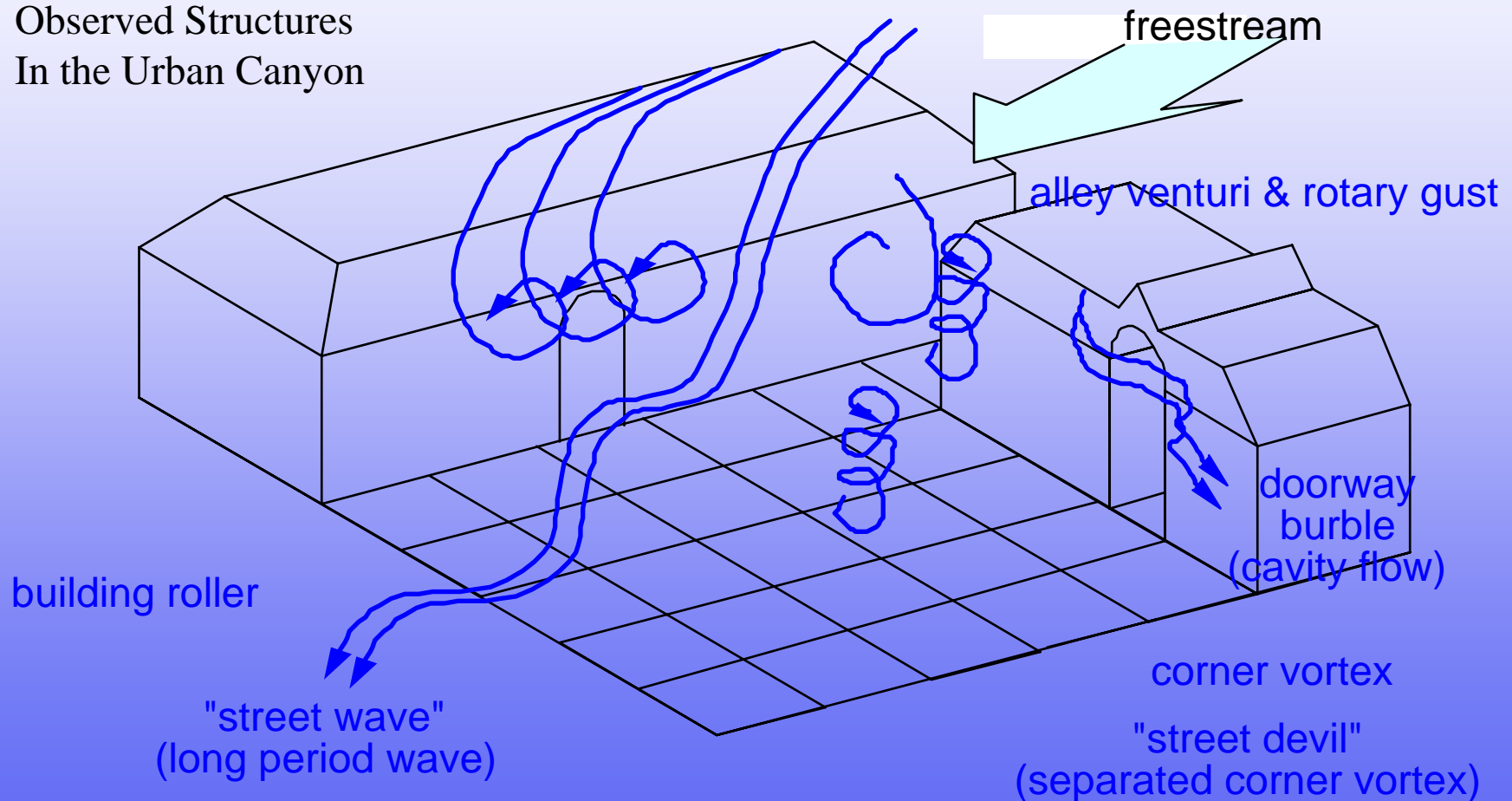
Panocular situational awareness is necessary in the modern battlefield.

M998 HMM WV Aerial Detection Exercise, Alabama July 1998

1998 - 2000 DARPA's MOUT MAVs

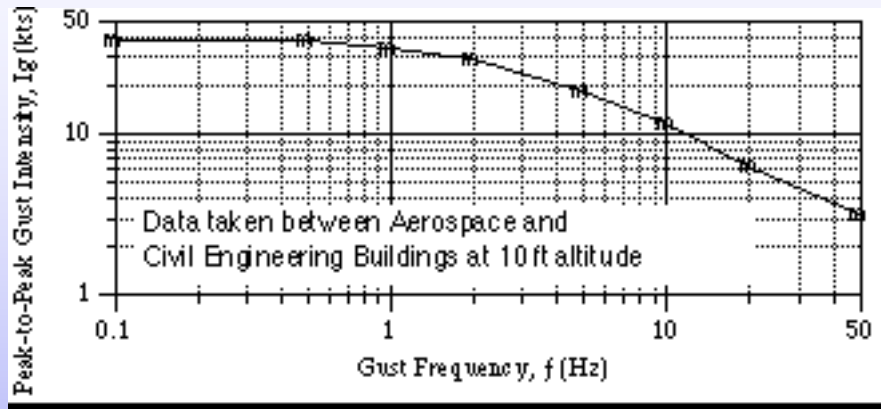
Environmental Survey:

Observed Structures
In the Urban Canyon

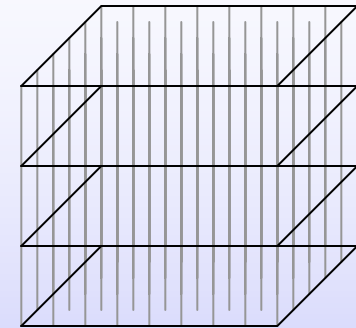


1998 - 2000 DARPA's MOUT MAVs

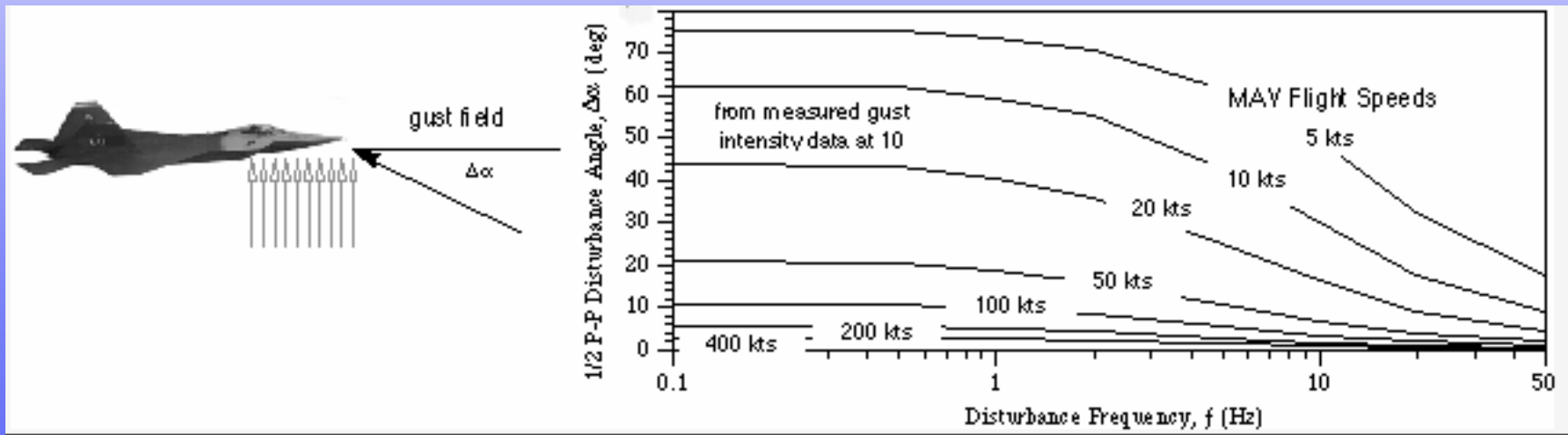
MOUT & Subcanopy MAV Configuration Selection



Isotropic Gust Grid:
363 sample points



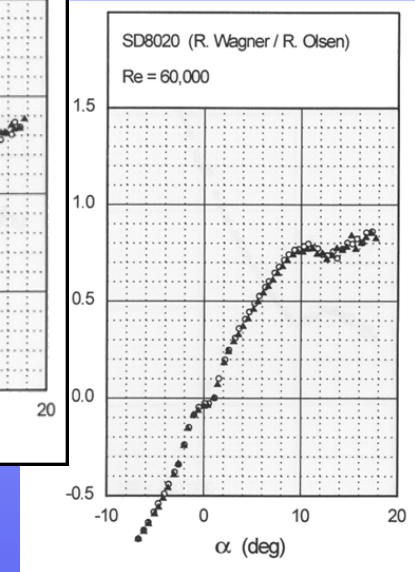
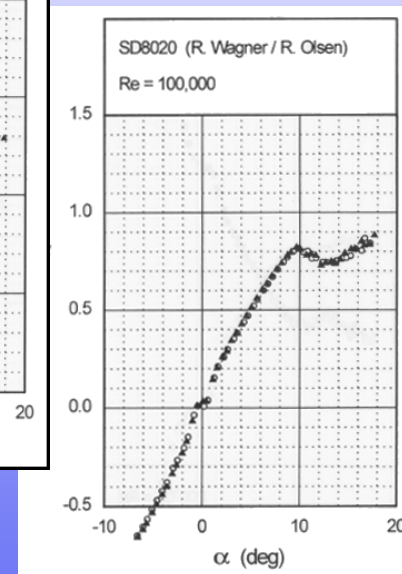
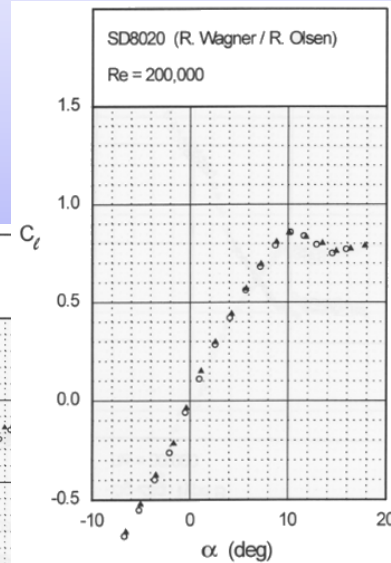
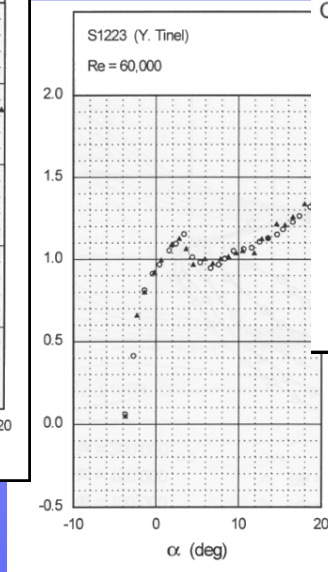
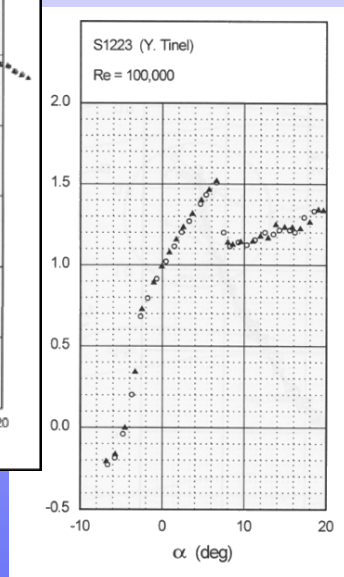
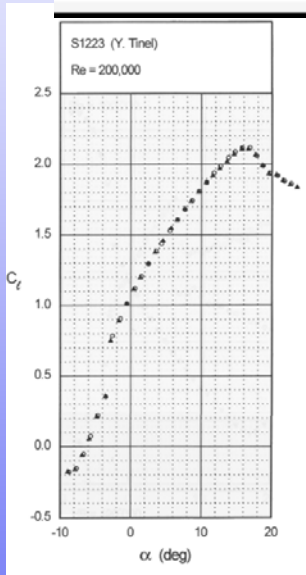
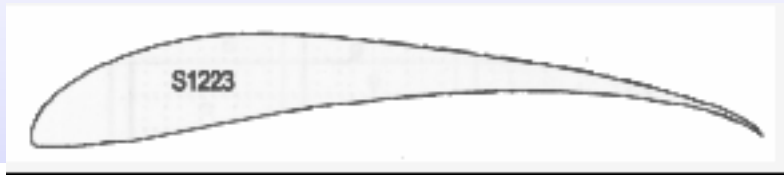
100 ft x 100 ft x 30 ft high (30m x 30m x 9m high)
1 min. per point, 10 days of sampling
Blue sky sampling days only



1998 - 2000 DARPA's MOUT MAVs

MOUT & Subcanopy MAV Configuration Selection

Aerodynamics Challenges: Low C_{lmax} at Low Re ... gusts... and rain

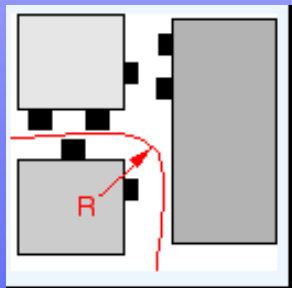


1998 - 2000 DARPA's MOUT MAVs

MOUT & Subcanopy MAV Configuration Selection: Turn Radii Required

Urban Setting Survey

200 intersections in Groningen, Netherlands
within 1km of Station Nord

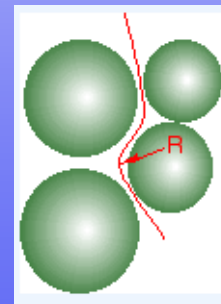


Aircraft Turn Radii

-1 Std Dev.	Average	+1 Std Dev.
6.1ft	8.7ft	14.4ft
1.9m	2.7m	4.4m

Subcanopy Survey

200 trees in the Tuskegee National Forest along
Bartram National Recreation Trail



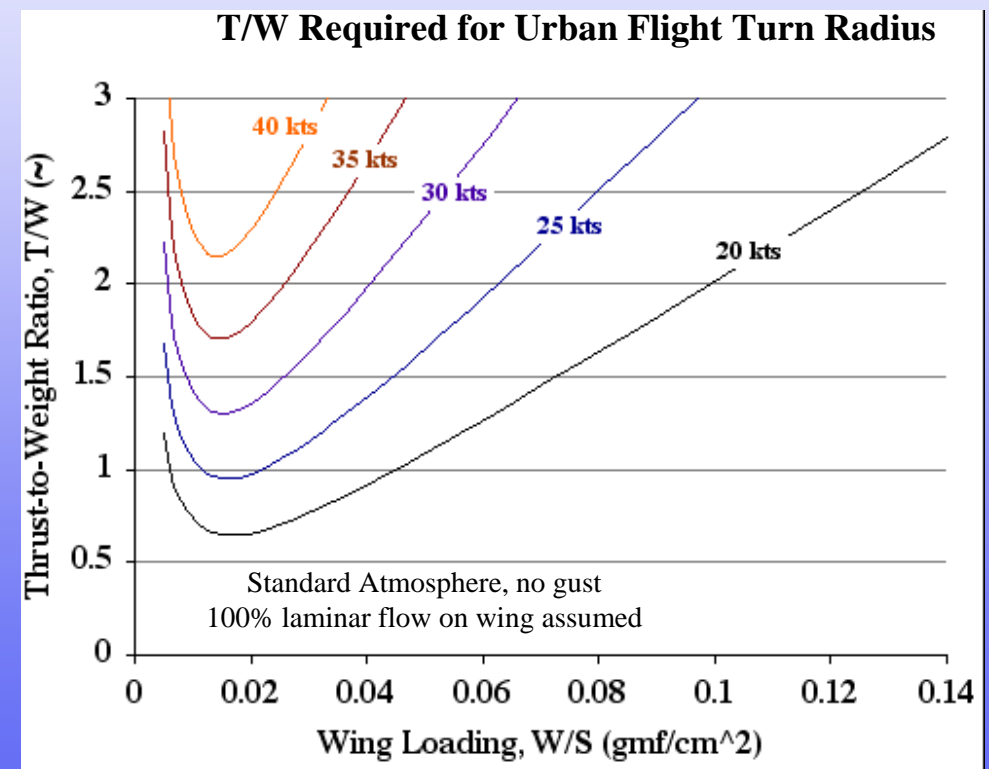
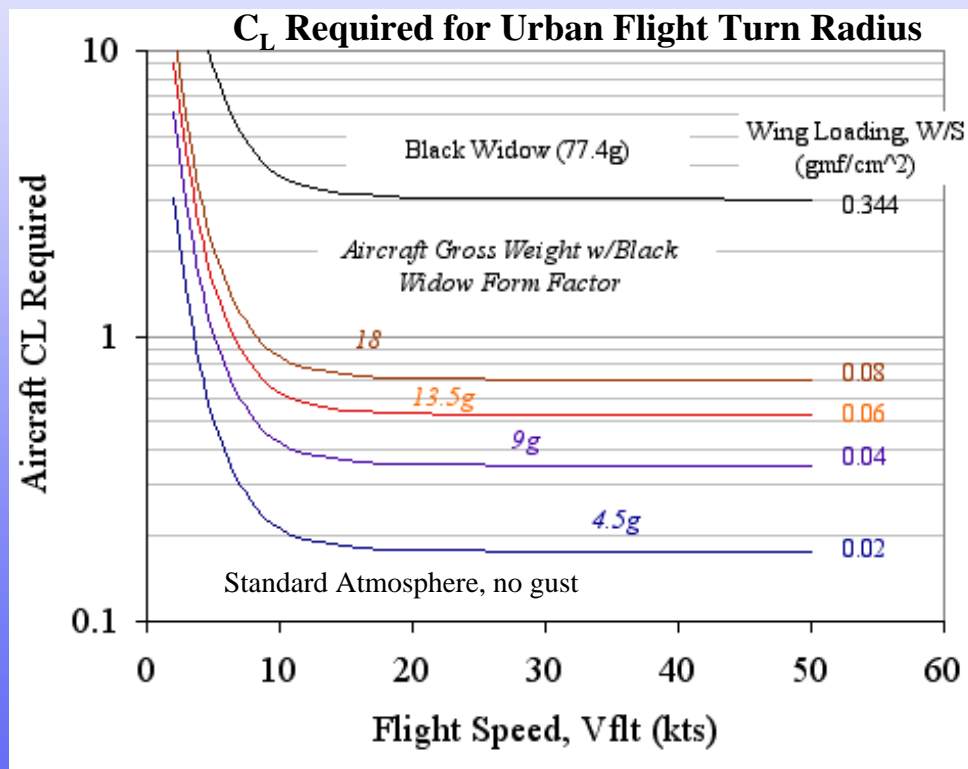
Aircraft Turn Radii

-1 Std Dev.	Average	+1 Std Dev.
8.8ft	14.7ft	32.9ft
2.7m	4.5m	10m

1998 - 2000 DARPA's MOUT MAVs

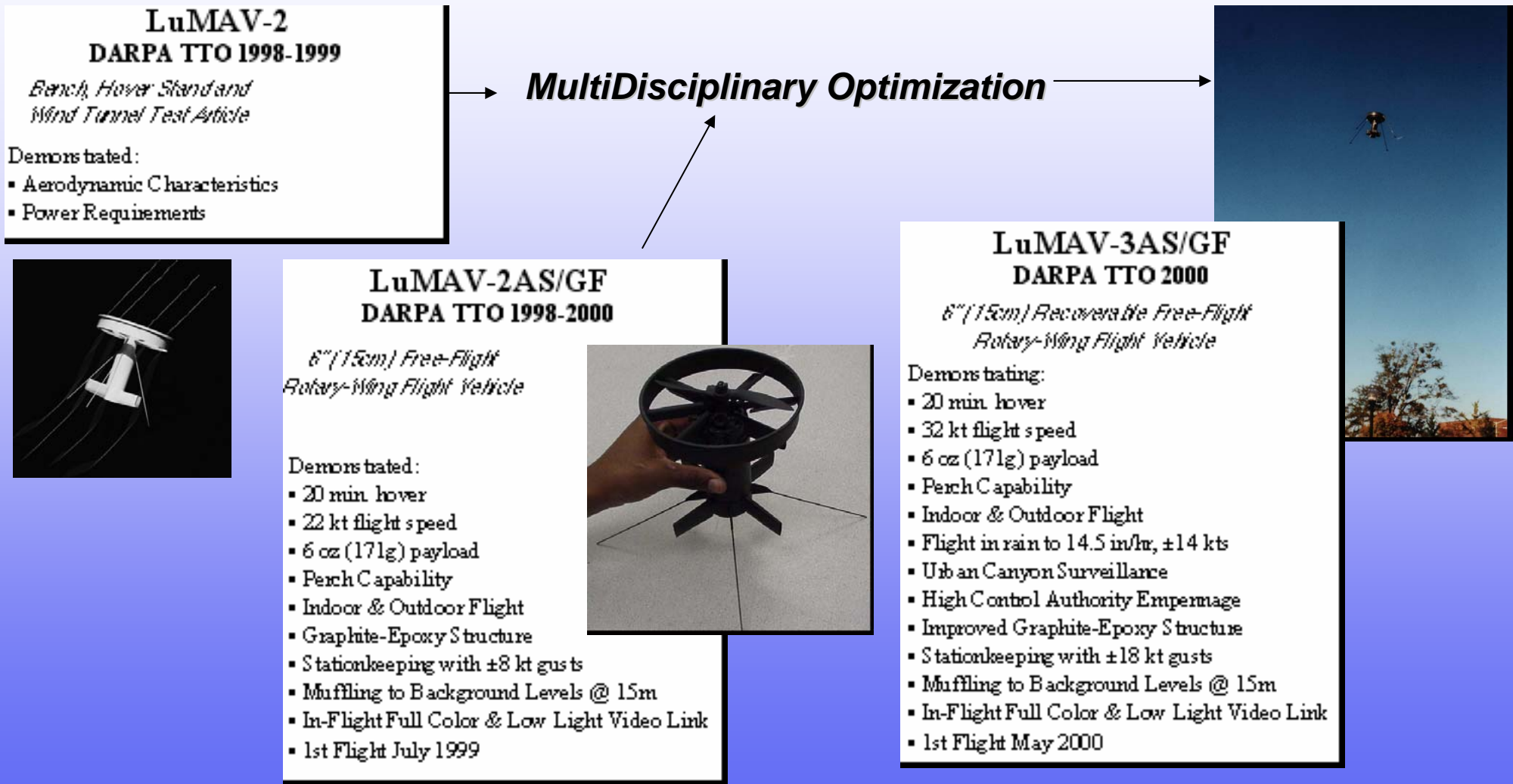
MOUT & Subcanopy MAV Configuration Selection:

- CURRENT FIXED-WING MAVs CANNOT MAKE THE TURNS IN URBAN TERRAIN
- FUTURE FIXED-WING MAVs REQUIRE $T/W > 1$ TO NAVIGATE URBAN TERRAIN



1998 - 2000 DARPA's MOUT MAVs

MOUT & Subcanopy MAV Configuration Selection: COLEOPTER

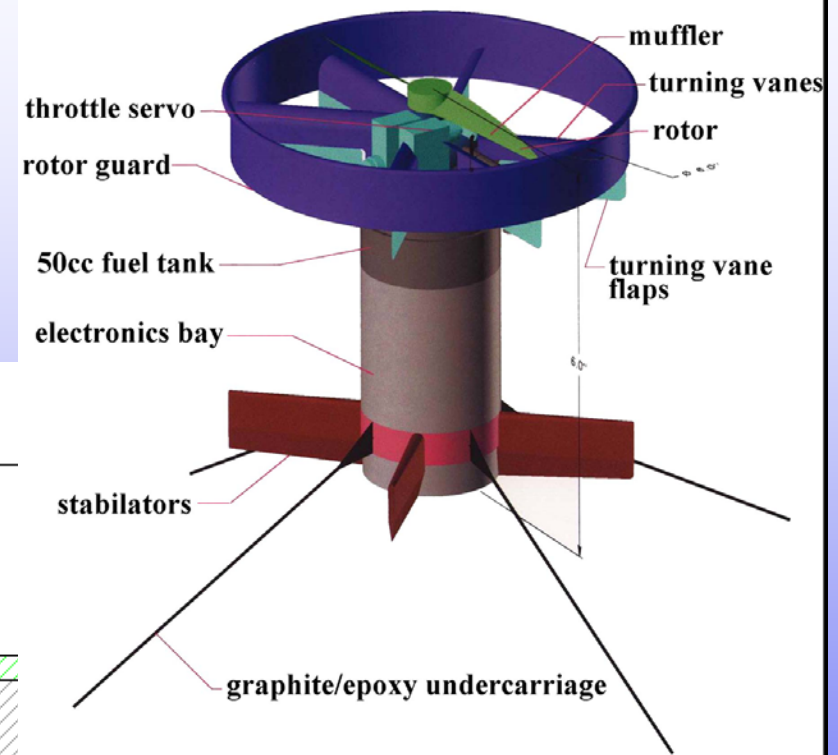
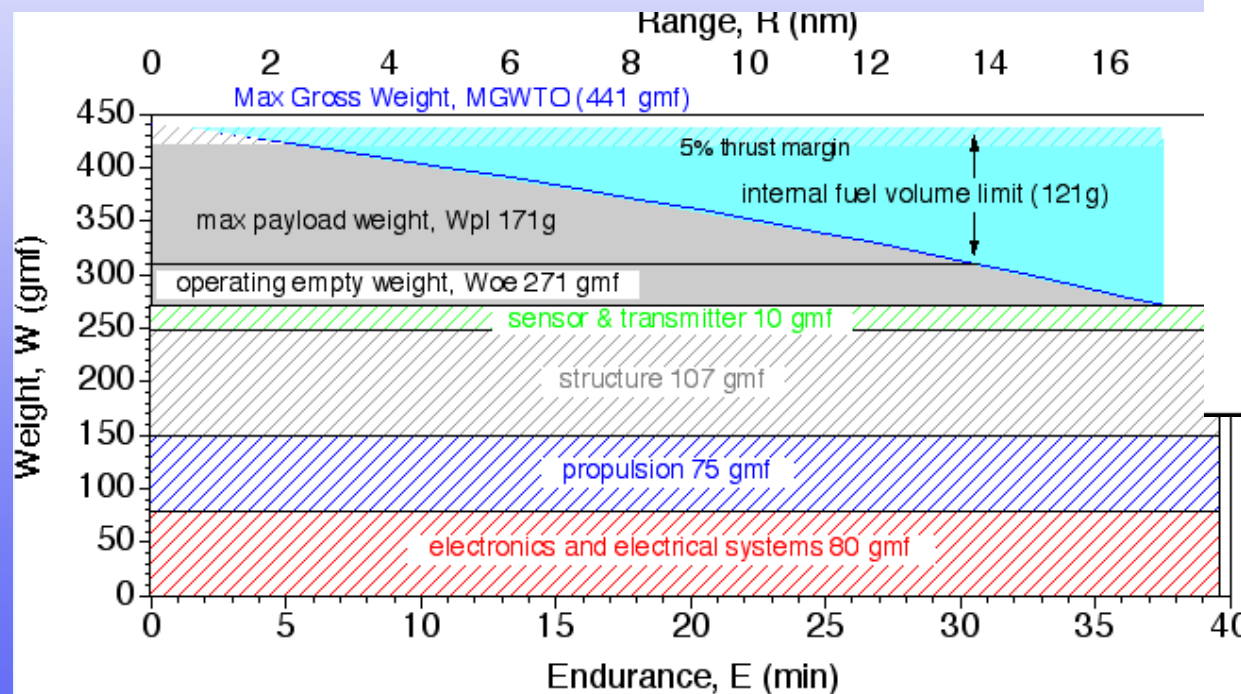


1998 - 2000 DARPA's MOUT MAVs



MultiDisciplinary Optimization Performed on:

- Structures
- Aerodynamics
- S&C
- Propulsion



1998 - 2000 DARPA's MOUT MA^{1/2}

LuMAV Testing

acoustic signature

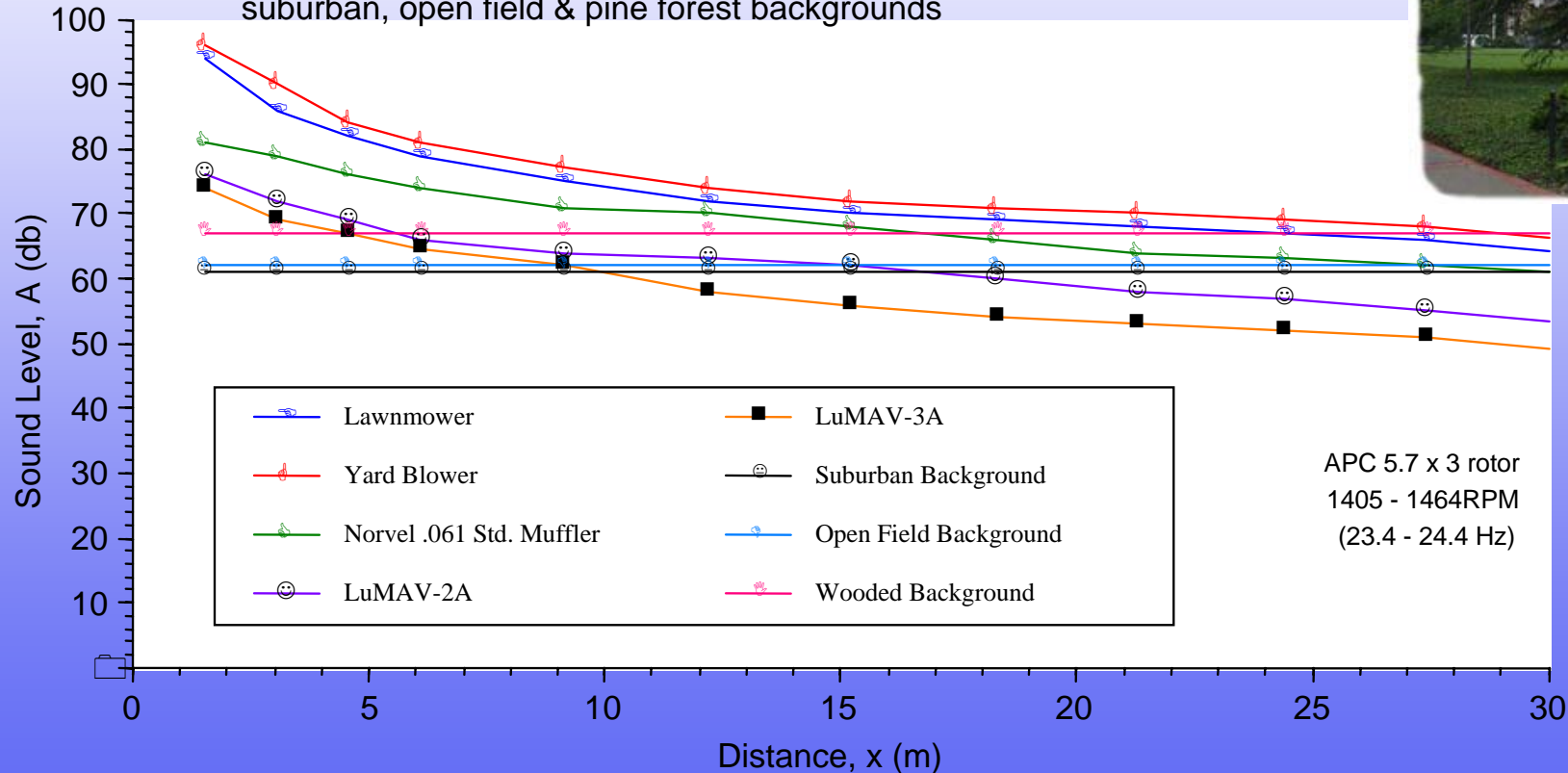
test conditons:

72 - 78°F day, 65% humidity

winds 3 - 6 kts & variable, 9:00 - 11:00 am

testing conducted: East Central Alabama in March

suburban, open field & pine forest backgrounds



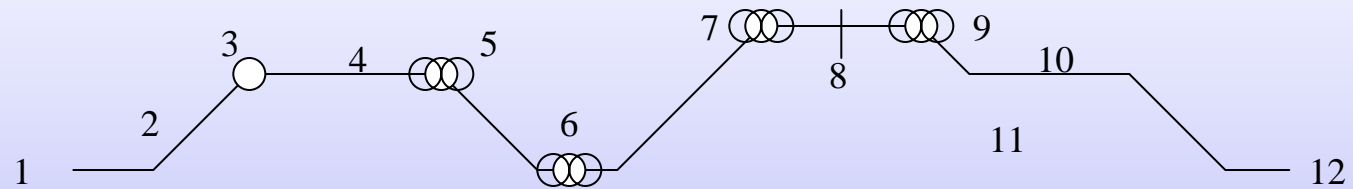
2001 - '03 Convertible MILITARY MiAVs

Mission Challenge:

MOUT Capable MILITARY Subscale UAV with High Dash Speed & Efficient Loiter

"We want a subscale UAV that can do it all." -Mr. Serh Ghee Lim, President, Singapore Technologies Aerospace Corp.

XQ-138 Design Mission:



Mission Stage	Endurance (min)	Elapsed Time (min)
1. Startup	1.0	1.0
2. VTO & Climb	0.5	1.5
3. Xition	0.5	2.0
4. Cruise, 10 km, 50 kts	6.5	8.5
5. Xition & HOGE 10 min	10.0	18.5
6. Desc. & HOGE 10 min	10.0	28.5

Mission Stage	Endurance (min)	Elapsed Time (min)
7. Climb & HOGE 5 min	5.0	33.5
8. Release & HOGE 5 min	5.0	38.5
9. Xition & Descent	0.5	39.0
10. Cruise, 10 km, 50 kts	6.5	45.5
11. Xition	0.5	46.0
12. VL & Shut-down	1.0	47.0

Mission Specification:

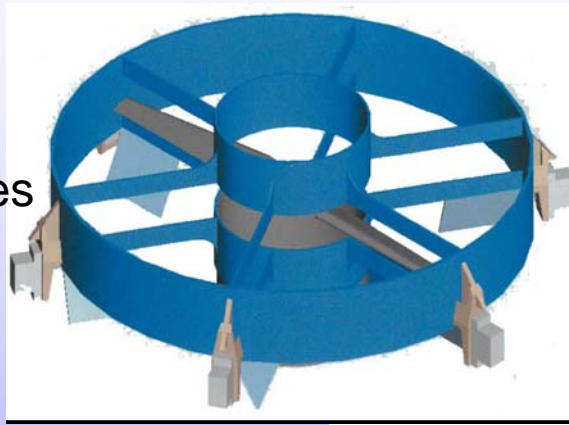
- Max. weight: 6 lb (2.7kg)
- All weather capable
- 25 kt gust penetration
- Com link: RF
- Dash speed: 80mph (130kph)
- Flight modes: 1st, 3rd person, fully autonomous w/waypoint navigation
- Mission Range: 10km
- 12"/hr (31cm/hr) rain
- 15g MOUT wall strike
- 500g P/L
- Sensors: B/W 0.001 lux, Color 0.1 lux, FLIR
- Design Mission Duration: 47 min.
- 100°F (38°C), 100% humidity
- Combat shotgun resistant @5m
- T/O distance: n/a

2001 - '03 Convertible *MILITARY* MiAVs

XQ-138 Design: MDO using best currently available technology

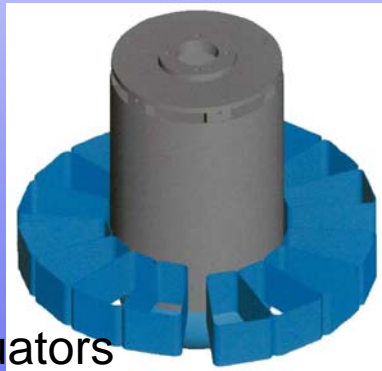
Rotor Guard

- turning vane flap servos
- electrical & fuel feed lines
- turning vanes
- turning vane flaps
- rotor



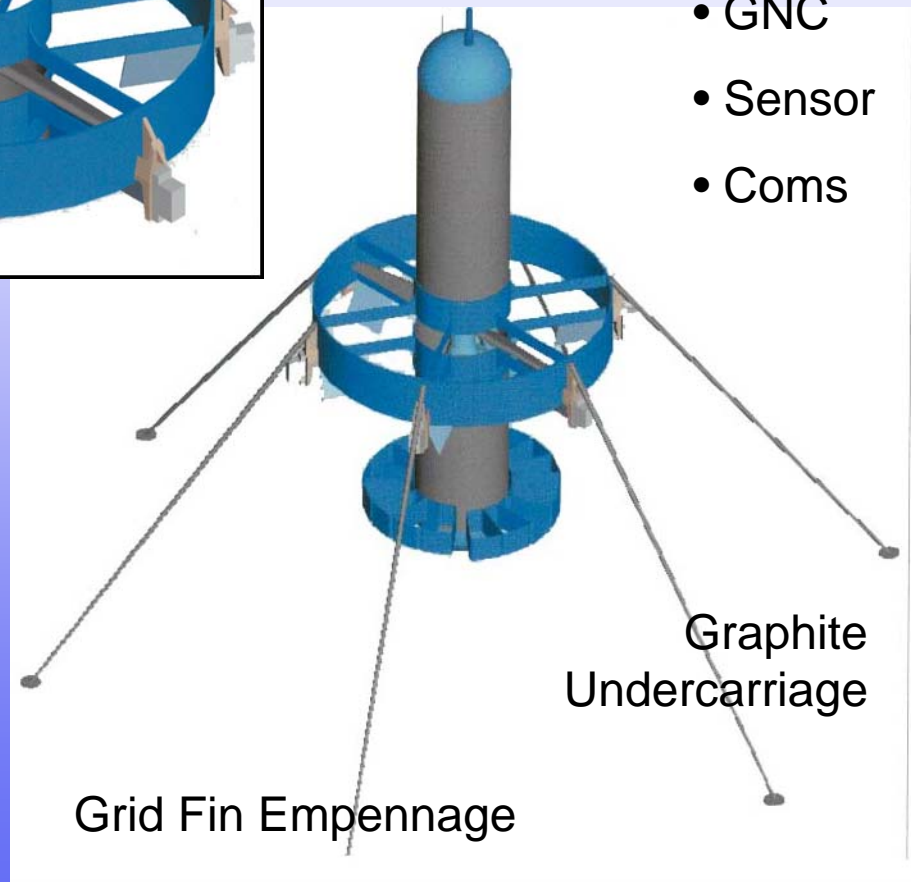
Lower Fuselage

- powerplant
- empennage actuators
- muffler assembly



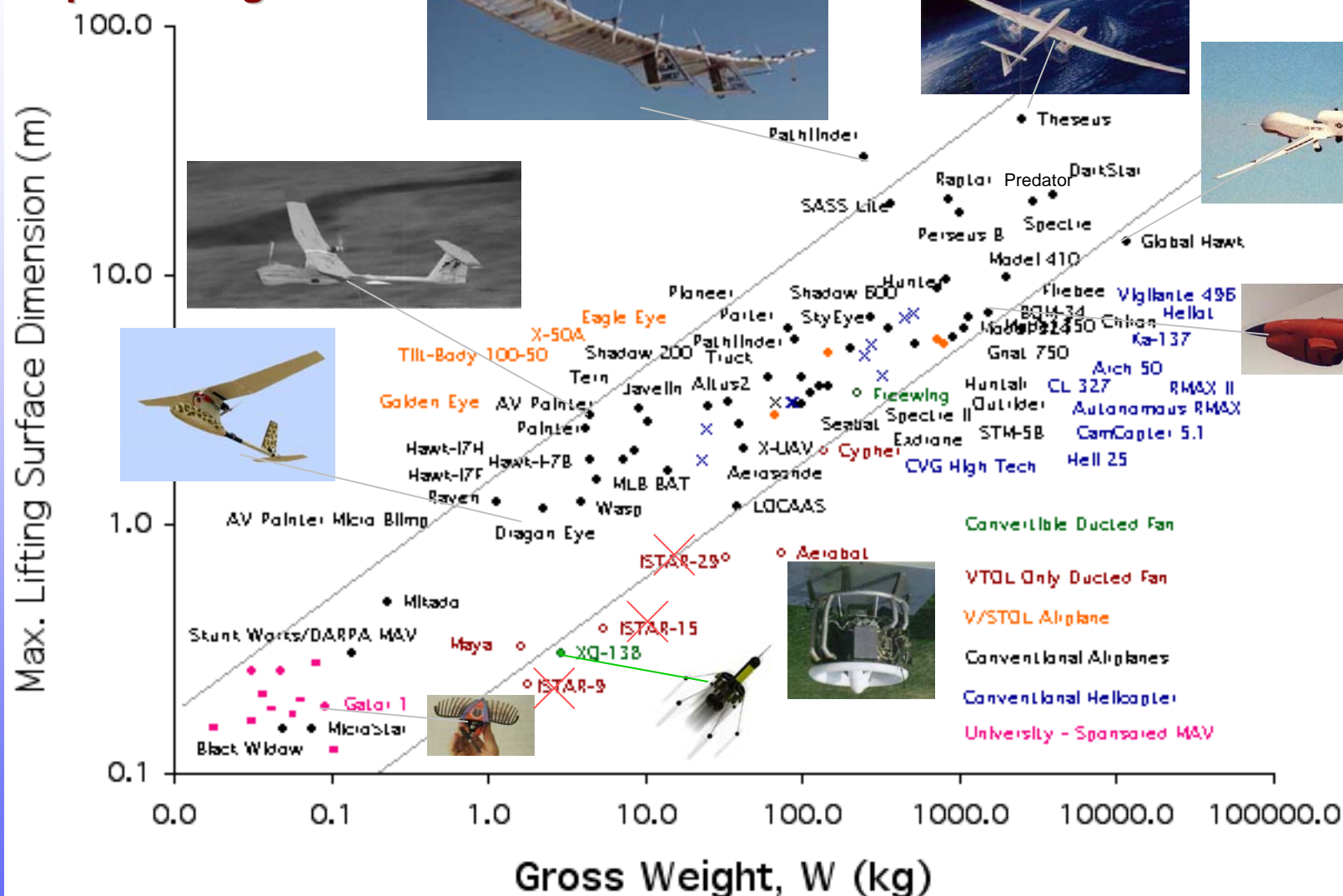
Upper Fuselage

- fuel
- GNC
- Sensor
- Coms



2001 - '03 Convertible MILITARY MiAVs

XQ-138: unique among UAVs



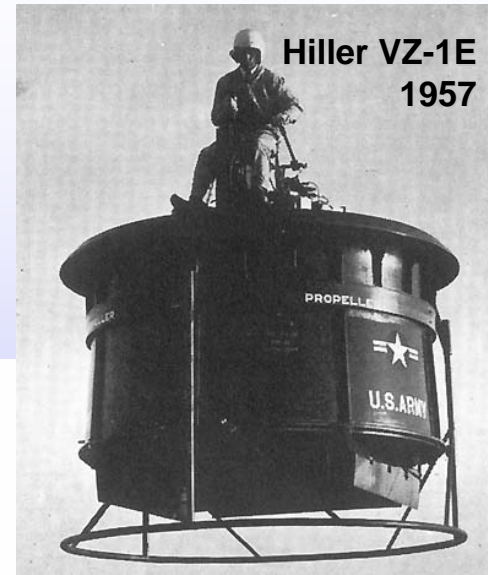
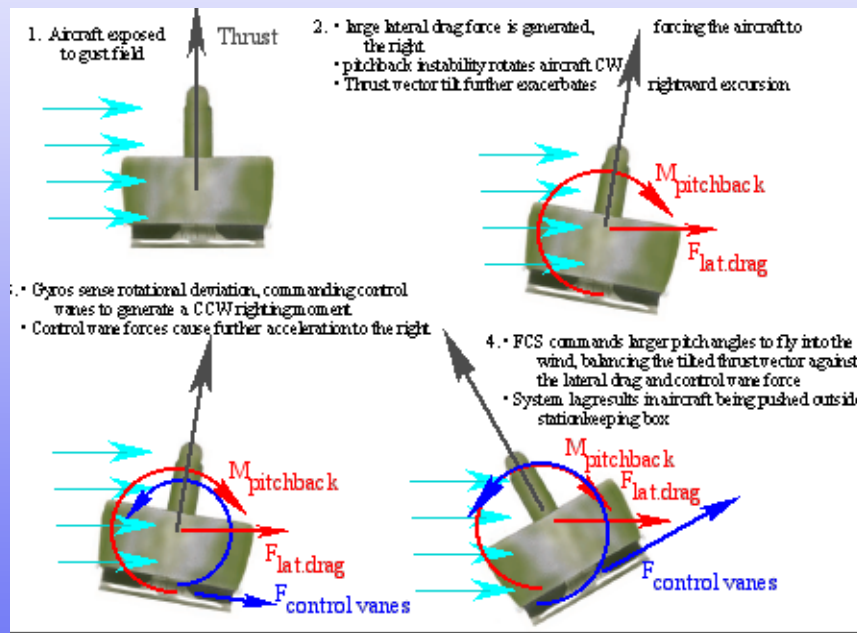
2001 - '03 Convertible MILITARY MiAVs

Coleopter Pitchback Instability: 50 years of Experience

“We didn’t have the control authority needed for the prevailing conditions.”

Gary Downs, Director Allied UAV Systems following catastrophic crash of the iSTAR at Ft. Eustis in light but gusty wind conditions. 10 September 2003 <http://www.uvonline.com>

Coleopter Pitchback Instability explained in OAV Proposal to DARPA 1/01



“Unfortunately, this effect limited the forward speed to a mere 26 kph (16 mph) and caused erratic handling in windy conditions.” Smithsonian Air and Space Museum on the Hiller VZ-1 aircraft http://www.nasm.si.edu/nasm/aero/aircraft/hiller_vz1.htm

2001 - '03 Convertible *MILITARY* MiAVs

**XQ-138 Flight Demonstration from LAV at Redstone Arsenal and Eglin AFB
Strong Gusty Conditions to 26 kts April - May 2002**

1. Aircraft loaded & preflighted



2. Aircraft Release



3. Vertical Ejection @ ~ 10 ft/s (~ 3m/s)



4. Clearing Launcher



5. Transition



6. Flyaway



*26 kt gusting winds @ Eglin
Hellfire Range*

2001 - '03 Convertible *MILITARY* MiAVs

Autonomy Package Development 6/02 - 6/03

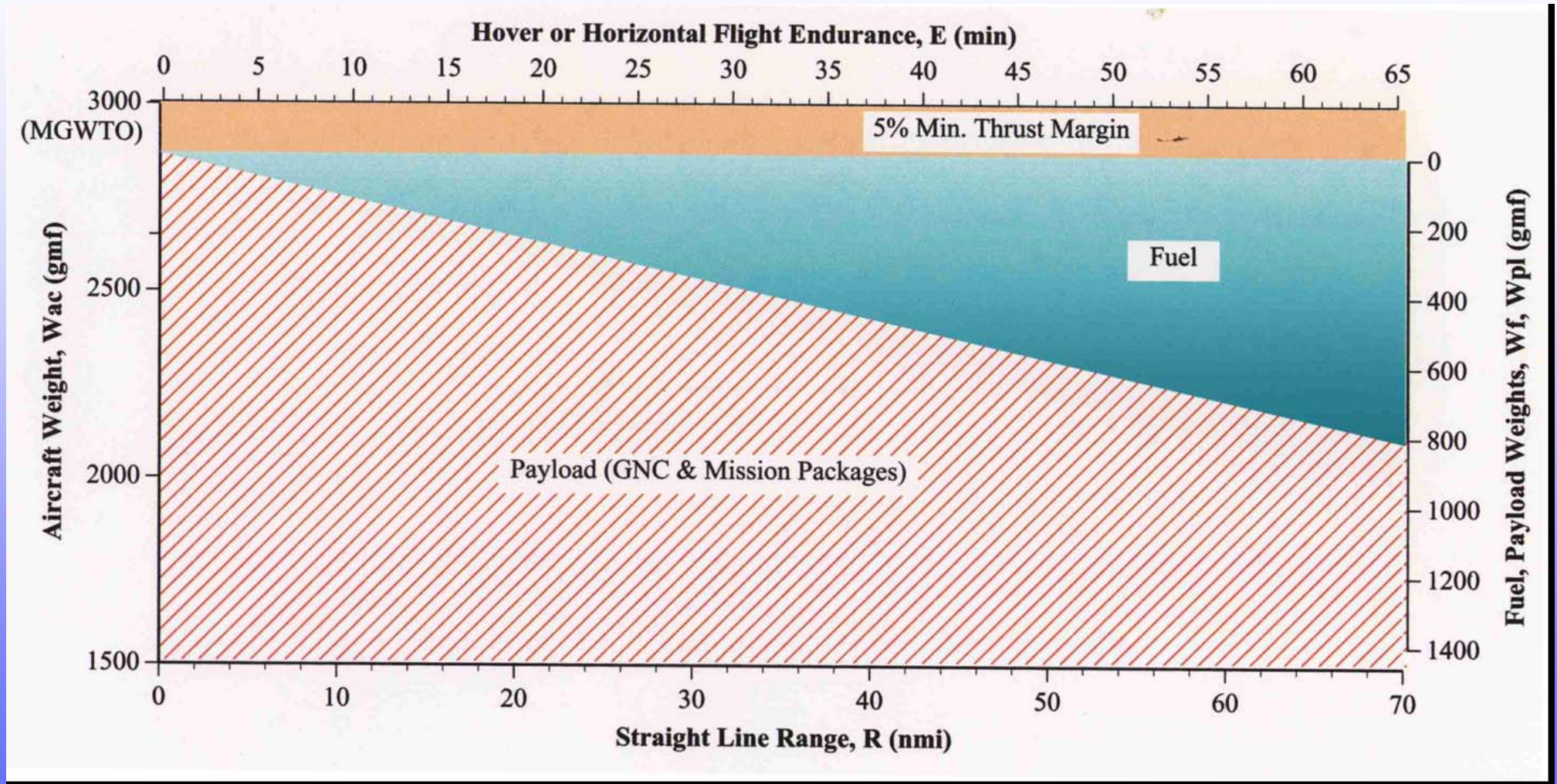
**Demonstrated multiple waypoint
navigation in hover mode flight**



Payload Delivery Testing 7/03



2001 - '03 Convertible MILITARY MiAVs

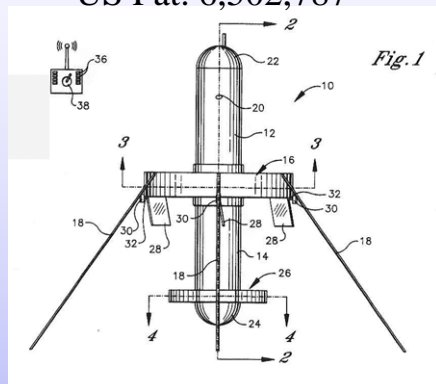


2003 Handoff to Industry

Purchased by Singapore Technologies Aerospace Corp.

Limited rate production scheduled 2nd qtr/04

US Pat. 6,502,787



Transition at
Asia Aerospace Airshow



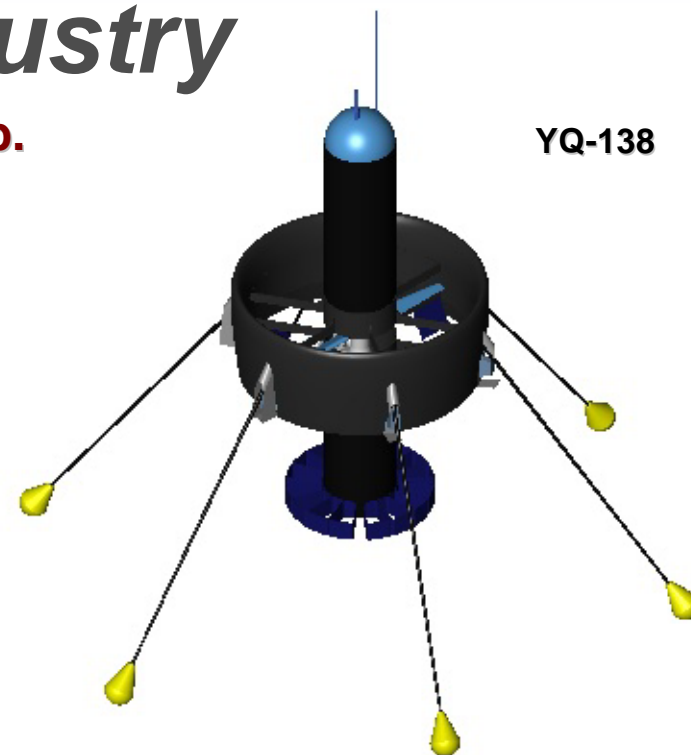
High Speed Flight
Asia Aerospace Airshow



Rain Demonstration



Hover at
Asia Aerospace Airshow



Future variants:

Elastic, modular design = too many to cover